### HOST Apartment/Room Selection Schedule FALL 2016 – SPRING 2017

HOST is ONLY Open to Students Currently Living On-Campus

<table>
<thead>
<tr>
<th>WHEN</th>
<th>WHAT</th>
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<tr>
<td>December 1, 2015 through January 31, 2016</td>
<td>• Complete online housing agreement Fall/Spring Academic Year (Current/Returning Housing App)</td>
<td>24 hours/day</td>
<td>• Online at ApplyOnline</td>
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| December 1, 2015 through the date you pick your specific room or apartment | • Complete Personal Preferences, enter Roommate Request(s)  
• Look for roommates at [http://reslife.bloomu.edu/HOST/index.php](http://reslife.bloomu.edu/HOST/index.php)  
• Review residence hall/apartment floor plans | 24 hours/day | • Online at MyHousing  
• On Residence Life website |

Only students who complete the above steps will be able to sign up for housing following the dates below:

* MUST HAVE EXACT NUMBER OF ROOMMATES REQUESTED IN MYHOUSING TO SELECT APARTMENT OR ROOM.

### CAMPUS APARTMENTS

The apartment selection process will occur by current housing location, then credits earned, then first-come/first-served. This means that the first group meeting all criteria (ApplyOnline, fully matched roommate group in MyHousing and specific process criteria) to select the apartment in MyHousing during the process will get that apartment.

- **February 3 and 4, 2016**  
  Same Apartment  
  *For residents of MPA, MOA, JKA and Kile*  
  **YOU MAY LOSE YOUR CURRENT APARTMENT IF YOU DO NOT RE-SELECT IT DURING THIS PROCESS**  
  **7am–9pm each day**  
  Online in MyHousing – Person who lives in apt must select same apt & bedrooms for group

- **February 9, 2016**  
  Same Complex/Different Apartment  
  *For residents of MPA, MOA, JKA and Kile*  
  **7am–9pm**  
  Online in MyHousing – Person who lives in complex must select apt & bedrooms for group

- **February 11, 2016**  
  Different Apartment Complex:  
  *For residents of MPA, MOA, JKA and Kile*  
  Students with greater than 59 credits  
  **7am–9pm**  
  Online in MyHousing – Person who lives in any apt and has greater than 59 credits must select apt & bedrooms for group

- **February 16, 2016**  
  Different Apartment Complex:  
  *For residents of MPA, MOA, JKA and Kile*  
  Students with less than 60 credits  
  **7am–9pm**  
  Online in MyHousing – Person who lives in any apt and has less than 60 credits must select apt & bedrooms for group

- **February 18, 2016**  
  New to Apartments:  
  *For residents of MPA, MOA, JKA and Kile*  
  Students with greater than 59 credits  
  **7am–9pm**  
  Online in MyHousing – Person who has greater than 59 credits must pick apt and bedrooms for group

- **February 23 and 24, 2016**  
  New to Apartments:  
  *For residents of MPA, MOA, JKA and Kile*  
  Students with less than 60 credits  
  **7am–9pm each day**  
  Online in MyHousing – Person who has less than 60 credits must pick apt and bedrooms for group

### RESIDENCE HALLS

The residence hall selection processes will occur by current housing location, then first-come/first-served. This means that the first group meeting all criteria (ApplyOnline, fully matched roommate group in MyHousing and specific process criteria) to select the room in MyHousing during the process will get that room.

- **February 3 and 4, 2016**  
  Same Room  
  *For residents of all Residence Hall Rooms (including Singles, Doubles, Triads, Quads & Suites)*  
  **YOU MAY LOSE YOUR CURRENT ROOM IF YOU DO NOT RE-SELECT IT DURING THIS PROCESS**  
  **7am–9pm each day**  
  Online in MyHousing – Person who lives in same room must select same room for group

- **February 26, 2016**  
  Same Hall/Different Room  
  *For residents of all Residence Hall Rooms*  
  **7am–9pm**  
  Online in MyHousing – Person who lives in building must select room for both residents

- **March 1, 2016**  
  DIFFERENT Hall  
  *For residents of all Residence Hall Rooms*  
  **7am–9pm**  
  Online in MyHousing – Either roommate can select room for both residents

### RESIDENCE HALLS AND APARTMENTS

**February 29 through March 4, 2016**  
Students Who Did Not or Could Not Select Housing  
**YOU RISK NOT GETTING WHAT YOU WANT DURING THIS PROCESS**  
Email your residence hall or apartment preferences to buhouse@bloomu.edu
SELECTION PROCESS DETAILS:

SAME APARTMENT OR SAME ROOM
- Any group wishing to keep the SAME APARTMENT at Montgomery Place(MPA), Mount Olympus(MOA), Jessica S. Kozloff(JKA) or Kile Apartment or the SAME RESIDENCE HALL ROOM must select their same apartment/room in MyHousing on February 3 – 4, 2016. You MUST have a fully matched roommate group (in MyHousing) to fill the apartment or specific residence hall room that you want. In order to retain the SAME APARTMENT or RESIDENCE HALL ROOM, at least ONE person in the group must currently live in that apartment or room. The student currently living in the apartment or room MUST be the one who selects it in MyHousing. That person will also need to put each student in the beds that you have decided on beforehand.
  - **IF YOU DO NOT CHOOSE YOUR CURRENT APARTMENT OR RESIDENCE HALL ROOM DURING THIS PROCESS, IT COULD BE RESERVED BY ANOTHER GROUP DURING THE NEXT HOST PROCESSES.**

SAME COMPLEX/DIFFERENT APARTMENT
- If you currently live in any MPA, MOA, JKA or Kile Apartment and would like to choose a DIFFERENT apartment in your SAME apartment complex, you must select your apartment in MyHousing on February 9, 2016. You MUST have a fully matched roommate group (in MyHousing) to fill the apartment. The student currently living in the apartment complex MUST be the one who selects the apartment in MyHousing. That person will also need to put each student in the beds that you have decided on beforehand.

DIFFERENT COMPLEX
- **Students with greater than 59 credits** - If you currently live in any MPA, MOA, JKA or Kile Apartment and would like to choose a DIFFERENT apartment in any of those locations, you must select your apartment in MyHousing on February 11, 2016. You MUST have a fully matched roommate group (in MyHousing) to fill the apartment. Your roommates can have less than 59 credits but the student who lives in ANY campus apartment and has greater than 59 credits MUST be the one to select the apartment and beds from those still available.
- **Students with less than 60 credits** - If you currently live in any MPA, MOA, JKA or Kile Apartment and would like to choose a DIFFERENT apartment in any of those locations, you must select your apartment in MyHousing on February 16, 2016. You MUST have a fully matched roommate group (in MyHousing) to fill the apartment. Your roommates can have more than 60 credits but the student who lives in ANY campus apartment and has less than 60 credits MUST be the one to select the apartment and beds from those still available.

NEW TO APARTMENTS
- **Students with greater than 59 credits** - If you currently live in any lower campus Residence Hall and would like to live in an MPA, MOA, JKA or Kile Apartment, you must select an apartment in MyHousing on February 18, 2016 from those still available. You MUST have a fully matched roommate group (in MyHousing) to fill the apartment. Your roommates can have less than 59 credits but the student who lives in ANY residence hall and has more than 59 credits MUST be the one to select the apartment and beds from those still available.
- **Students with less than 60 credits** - If you currently live in any lower campus Residence Hall and would like to live in an MPA, MOA, JKA or Kile Apartment, you must select an apartment in MyHousing on February 23 – 24, 2016 from those still available. You MUST have a fully matched roommate group (in MyHousing) to fill the apartment. Your roommates can have more than 60 credits but the student who lives in ANY residence hall and has less than 60 credits MUST be the one to select the apartment and beds from those still available.

SAME HALL/DIFFERENT ROOM
- If you currently live in any lower campus Residence Hall and would like to choose a Different Room in your (or your future roommates) Same Building, you must select that room in MyHousing on February 26, 2016. You MUST have a fully matched roommate group (in MyHousing) to fill the room. The student currently living in that residence hall MUST be the one who selects the room in MyHousing.

DIFFERENT RESIDENCE HALL
- If you currently live in any lower campus Residence Hall and would like to choose a Different Building, you must select that room in MyHousing on March 1, 2016. You MUST have a fully matched roommate group (in MyHousing) to fill the room. Either roommate can select the residence hall room from those that are still available.

STUDENTS WHO DID NOT OR COULD NOT SELECT HOUSING
- If you currently live anywhere on-campus and would like to live in a residence hall room or campus apartment but for one of the reasons below was not able to:
  - Did not have any or enough roommates to select specific housing type
  - Nothing available in complex or hall you wanted
  - Missed the dates to select a hall or apartment
  - You MUST complete ApplyOnline by January 31, 2016.
- During the last dates of the HOST selection process on February 29 – March 4, 2016 (Students Who Did Not or Could Not Select Housing) send your top five preferences of where you would like to live to buhouse@bloomu.edu. We cannot guarantee what will be available but we will match you with a roommate(s), if you do not have one, and try to house you in one of your choices. If there is nothing available in one of your choices, you will be placed wherever there is space available.
  - **THERE IS NO GUARANTEE THAT YOU WILL GET WHAT YOU REQUEST IF THAT TYPE OF HOUSING IS NOT AVAILABLE.**
- Your assignment will be available in MyHousing after Spring Break.