Planning to live on campus again for Fall 2016/Spring 2017?

Follow the **HOST** Process!

**HOST** stands for Housing Options Selection Time

We will soon begin the **HOST** process which is the process current on-campus residents must complete to secure on-campus housing for the next academic year (Fall 2016/Spring 2017). This process is open to current on-campus residents only.

If you want to live on-campus (residence hall or on-campus apartment) again for Fall 2016/Spring 2017, you MUST participate in this process and meet all advertised deadlines. Failure to complete all required steps will result in NO CAMPUS HOUSING for you for Fall 2016/Spring 2017.

You will be receiving a **HOST** postcard hand-delivered by your CA in early November. YOU must sign for your own postcard (roommates cannot sign for roommates). The **HOST** postcard contains important information regarding the steps of the **HOST** process, deadlines that must be met and housing/facility reminders, news or changes for next year.

Things you need to know:

- You must complete ApplyOnline and MyHousing for Fall 2016/Spring 2017 by very specific deadlines. Miss deadlines, no housing!
- Your housing agreement is for the full Fall 2016/Spring 2017 academic year. We will not release students to move off-campus after the start of the academic year.
- There will be very limited space in residence halls for upperclass students. We will hold apartment tours in November for interested students to check out our on-campus apartments.
- You must request enough roommates in MyHousing to fill the room or apartment you want by the selection date. You may only request roommates who currently live on-campus.
- Construction of a new residence hall will begin Spring 2016 and continue through the entire Fall 2016/Spring 2017 academic year. If you live in Elwell, Luzerne or Lycoming Halls you may experience additional noise and dust.
- **Northumberland Hall** has a gender neutral bathroom on 2nd floor East (Navy Hall side). Gender neutral means the bathroom is available for both male and female use at the same time. There is also a female bathroom on 2 East and male and female bathrooms on 2 West.

More information and instructions will be sent to your BU email address, posted in your residence hall or apartment lobby and on the Residence Life website under the **HOST** section.

***If you do not want to live on-campus for Fall 2016/Spring 2017, do not complete any of the **HOST** steps.***